

## Viabable Vision

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Maybe the best way to describe what I mean by a “Viabable Vision” is by a quote taken from a letter I wrote to my friends in November 2002: “When I do an analysis of a company I am somewhat satisfied only when I clearly see how it is possible to bring the company to have, in less than four years, net profit equal to its current total sales.”

Knowing the response of most people to such a claim, my next sentence was: “I also learned not to share this expectation with the top management; they will take it as a decisive indication that my suggested solution is unrealistic.”

During 2003 I put the above to the test; I put to the test the reaction of top managers. Rather than keeping the vision to myself I put it at center stage. Not just the vision but, mainly, exposing the reasons for my conviction that that incredible vision is viabable. I started by sharing the diagnostic of what is currently blocking the performance of the company. Based on that I deduced, using solid cause and effect logic, the tangible steps that are bound to remove that block. Then I dived into detailing the steps that have to be taken in order to capitalize on that breakthrough; the steps that will propel the company to have, in less than four years, yearly net profit equal to its current yearly sales. Done in this way, the first reaction of top managers was: “This is just common sense, why haven’t we done it before?”

Why haven’t they done it before? How come the prevailing notion is that, unless the company has a unique product or unless the company is very small, it is unrealistic to expect a company to increase its net profit by so much? How come, even though it is possible to construct a Viabable Vision for more than half the companies, the prevailing notion is that it is impossible?

The answer is that most people are unaware of the fact that any complex system is based on inherent simplicity. Capitalizing on the inherent simplicity is what enables incredible improvements within a short time.

What is “inherent simplicity?”

To explain this concept we first have to clarify what we refer to as a “complex system:” the more data one has to provide in order to fully describe the system, the more complex the system is. If one can fully describe a system by four sentences, it is a simple system. But if one needs a thousand pages to describe it, the system is complex.

How complex is the system you are working for? How many pages are needed to describe every process on every part, the relationships with each client, etc? It is no revelation that companies, even the small ones, are extremely complex. It is also no revelation that it is difficult to manage a complex system.

So how do we go about managing a complex system? We dissect it to subsystems. Each subsystem is, by definition, less complex than the whole. If you have any hesitation accepting that this is precisely what we do, just look at your organizational chart.

Dissecting a system into subsystems has its price. It leads to miss-synchronization, it leads to harmful local optima and, in some cases, even to the devastating silo mentality. Since our systems are incredibly complex it seems that all that can be done is just to minimize the price; to do the best we can to improve synchronization, and to foster better collaboration between the subsystems.

As long as this is the only option we consider, we'll be under the impression that achieving a significant jump in profit within a relatively short time is a rarity. We will be under the impression that "bringing the company to have, in less than four years, net profit equal to its current total sales" is unrealistic.

To see the true potential of a company one has to delve deeper into the issue of complexity. What bothers most of us is the fact that part of the data that typifies our system does not relate to just one component of the system, but to the relationships between two or more components. In other words, the thing that makes our system difficult to manage is that what is done in one place has ramifications in other places; the cause and effect relationships turn our system into almost a maze. But that fact is what provides the key for the solution.

Think about it in the following way. Examine a given system and ask yourself, what is the minimum number of points one has to impact in order to impact the whole system? If the answer is "ten points" then this is a difficult system to manage, it has too many degrees of freedom. It is like attempting to manage a bunch of wild cats. But, if the answer is "one point" then this system has only one degree of freedom, it is an easy system to manage.

Now, do you agree that the more interdependencies existing between the various components of the system the less degrees of freedom the system has? Considering the enormous complexity of your system it follows that there must be only very few elements that govern the entire system. In other words, the more complex the system is, the more profound is its inherent simplicity.

To capitalize on the inherent simplicity we must be able to identify those few elements that govern the system. Additionally, if we are also fully aware of the cause and effect relationships between these elements and all other elements of the system, then we can manage the system to achieve a much higher level of performance.

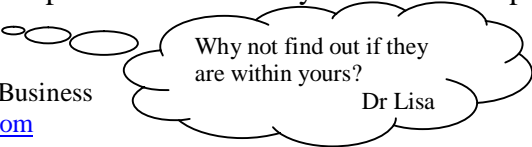
These few elements, the ones dictating the level of performance of the system, are the constraints of the system. This implies that the constraints are also the leverage points of the system. Hence the name I chose for this approach – the Theory Of Constraints - TOC.

The process to capitalize on the inherent simplicity is straightforward:

1. Identify the system's constraint(s).
2. Decide how to exploit the system's constraint(s).
3. Subordinate everything else to the above decision.
4. Elevate the system's constraint(s).
5. If in the previous steps a constraint has been broken go back to step 1.

It doesn't matter what system you address, when you approach it through its inherent simplicity the results are always the same: a remarkable jump in performance and the impression of "This is just common sense, why haven't we done it before?" Twenty years ago I demonstrated it on production systems (manufacturing plants) in my book The Goal. Then I demonstrated this approach on project-based systems in Critical Chain. The marketing/strategy of companies is in Its Not Luck. And three years ago I wrote on a whole industry in Necessary But Not Sufficient. In each case, the many companies that followed this approach validated the results.

Still, most managers are oblivious to the concept of inherent simplicity. As a result, they are still looking for sophisticated and complex solutions. They still don't comprehend the magnitude of improvements that are within their reach.



Why not find out if they are within yours?

Dr Lisa